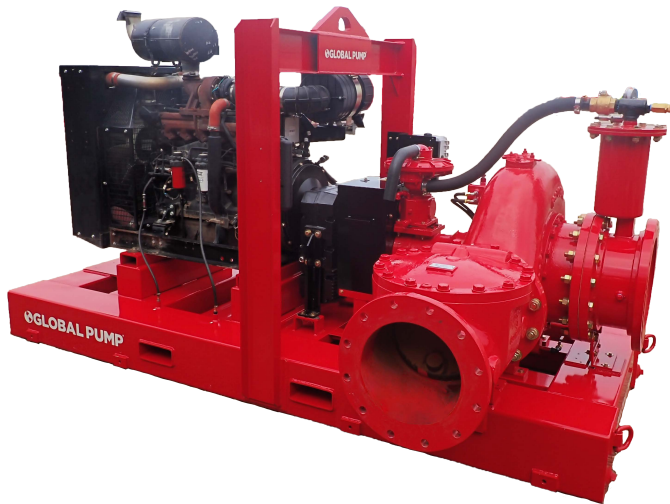


18GST GLOBAL STANDARD TRASH



The Global Pump® Standard Trash Pump is specifically designed to effectively handle a wide range of liquids from water to sewage and sludge that can contain solids and other material.

Global Standard Trash pumps provide a dependable, highly efficient solution. The 18GST model is capable of achieving maximum flows of 14,000 gpm (3,180 m³/h) and maximum total head of 135' (41 m) while handling solids up to 4.5" (114 mm) in diameter.

The standard 18GST is powered by a water-cooled, 6-cylinder diesel engine. Alternative drives are available, including other diesel engines or electric motor options.

FEATURES

Global Pump's rugged, heavy duty pumps are engineered specifically for portable application

Available with a diaphragm priming system

Non-return valve uses only a single moving part to allow full flow with minimal restriction

Standard engine control panel provides preset emergency shutdown protection and allows the addition of automatic level control

Fully guarded coupling

Pump casings are hydrostatically tested to 50 psig (345 kPa) above the peak casing design pressure

Skid-mounted formats with tie downs, lifting bail, and fork pockets

OPTIONS

Mechanical seal with glycol (biodegradable optional) quench allows the pump to start and run dry

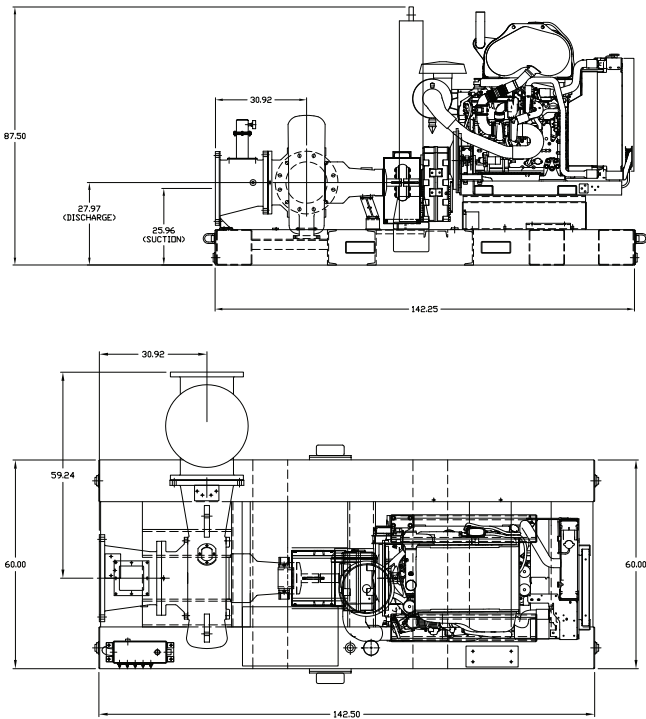
Global Pump's Environmental Box separates and silences air exhaust and returns liquid to the pump suction.

Fuel cubes for extended run times and/or remote location as required

Sound attenuated enclosure options

Hose racks, accessory containers and other custom features available as required

Wide range of suction and discharge fittings including Global Pump's own "QD" Quick Disconnect fittings and accessories

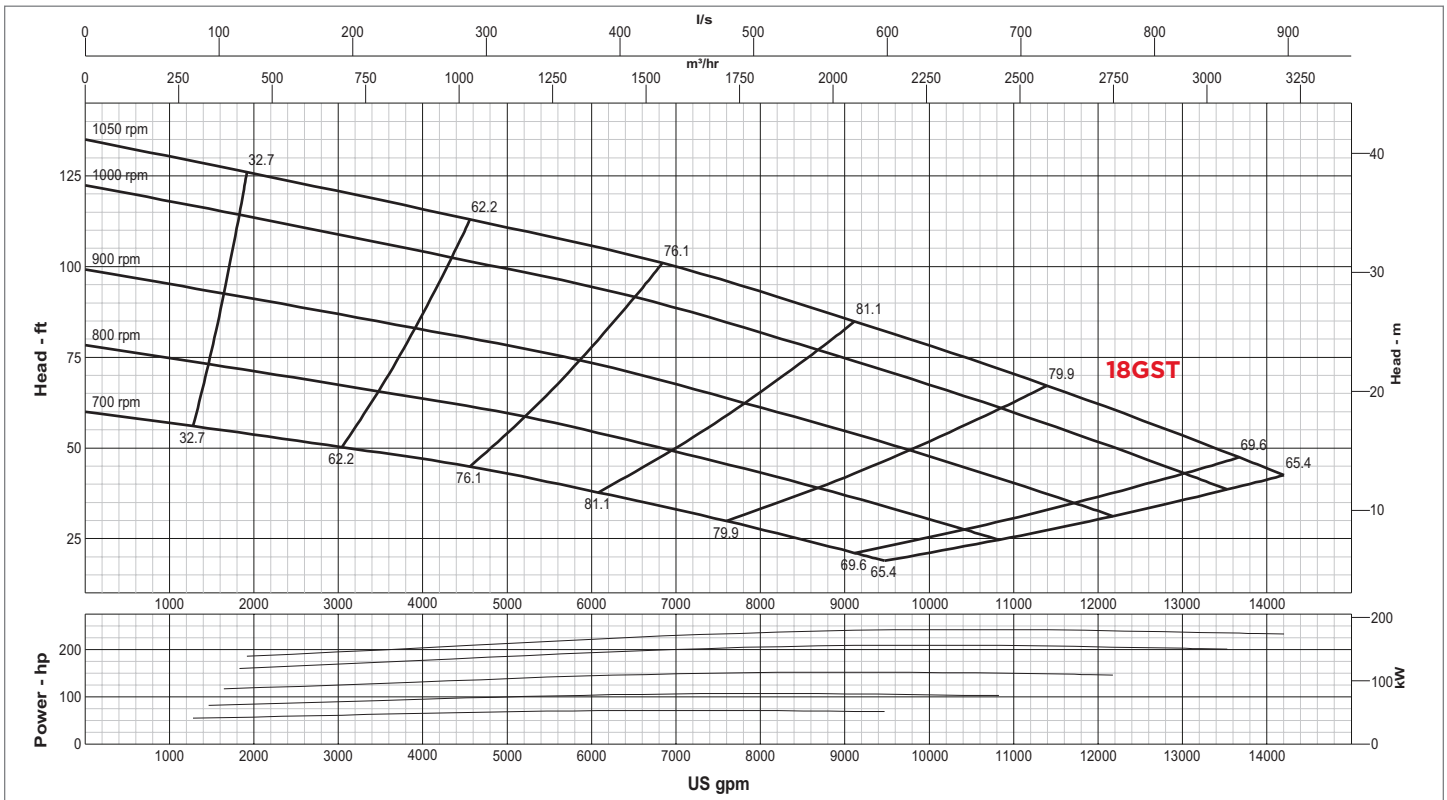


SPECIFICATIONS

Connections	18" x 14" (450 mm x 350 mm) ANSI Flanges
Max Pump Speed	1,050 rpm
Max Flow	14,000 gpm (3,180 m ³ /h)
Max Head	135' (41.1 m)
Max Static Priming Lift	28' (8.5 m)
Temperature Limit	160° F (70° C)
Solids Handling Capability	4.5" (114 mm)
Max Casing Pressure	125 psig (862 kPa)
Fuel Cell	260 gallon (984 liter)
Dry Weight	10,400 lbs

PUMP MATERIAL

Casing	Cast Iron (CD4MCu is an option)
Impeller	Cast Iron (CD4MCu is an option)
Bearing Housing	Cast Iron
Bearing Lubrication	Grease
Shaft/Shaft Sleeve	Steel/FNC Treated Steel
Seal	Silicon Carbide on Silicon Carbide
Chassis/Fuel Cell	Steel
Non-Return Valve	Nitrile Fitted Cast Iron



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